

STOCKTON ST. TEST MARKET
SARATOGA LIGHTS 120'S REG. -L
080-L (PC)

Effective Date: August 19, 1980

FILTER SPECIFICATION FOR SARATOGA LIGHTS 120'S REGULAR -L
30MM FILTER

For a 22.0mm Circumference Cigarette

COPY

Filter Rod - 4 Up, 120mm Length

Plug Maker - KDF-2/AF-1

Tow - 3.3/31,000 #10; P.M. Material Code 05-140-A(EAST); 05-140-B(CEL)

Plasticizer - Pz. C-111-X @.9% of Dry Weight; P.M. Material Code 05-832-A
5.36 gms/100 120mm Rods

KDF-2 Plug Wrap - Schweitzer 33-M1; 24.0mm x 3000m; P.M. Material Code 06-143-A
USE UP AND REPLACE WITH Schweitzer 33-M1; 24.0mm x 4000m;
P.M. Material Code 06-144-A

Glue Lines - Two

Type - Polymer 255-11X; P.M. Material Code 61-007-A -OR Q.A. APPROVED EQUAL
Polymer 428-140 HV; P.M. Material Code 62-915-A

KDF-2 Lap Adhesive - Fuller 3556; P.M. Material Code 61-202-A -OR Q.A. APPROVED
Amsco 229; P.M. Material Code 62-912-A EQUAL

Circumference - 21.50mm (P.H. Air Gauge); 21.70mm(Laser)

Resistance to Draw - 120mm Rod - 18.00 inches of water (10mm Exposed)
120mm Rod - 18.70 inches of water (TOTAL ENCAP)
30mm Plug - 4.60-4.80 inches of water -Undiluted

Dry Weight - 59.52 gms/100 120mm Rods

Dry Weight (W/GL) - 60.05 gms/100 120mm Rods

Wet Weight (W/GL) - 65.41 gms/100 120mm Rods

Prepared By: Debbie J. Morgan

Approved By: *J. J. Myer*

Operations Services

/dyd

This supersedes specification dated July 10, 1980. Reason for change:
Dry Weight adjustment due to decrease in target weight.

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